

Input data

System of measurement		Metric
Input type		Coupling for electric motor
Input speed	[rpm]	1400
Output speed	[rpm]	50
Ratio (i=)		28
Frequency	[Hz]	50
Input options		IEC
Requested input power	[kW]	0.25
Service factor		1.5
Rated Power P1	[kW]	0.37

Output data

Gear unit F RS 40 PC 28 71 B14 AC 19 B3

Type		RS - Worm speed reducers
Input type		F (Elastic coupling)
Size		40
Ratio (i=)		28
Input flange		B14
Mounting position		B3
Input speed	[rpm]	1400
Output speed	[rpm]	50
Rated output torque	[Nm]	32.47
Service Factor		1.5
Efficiency		0.68
Inertia moment	[kgm ²]	0.000018

Gear unit configuration

Output shaft	Hollow output shaft
Fixing	Shaft mounting
Version	PC

Output radial and axial loads

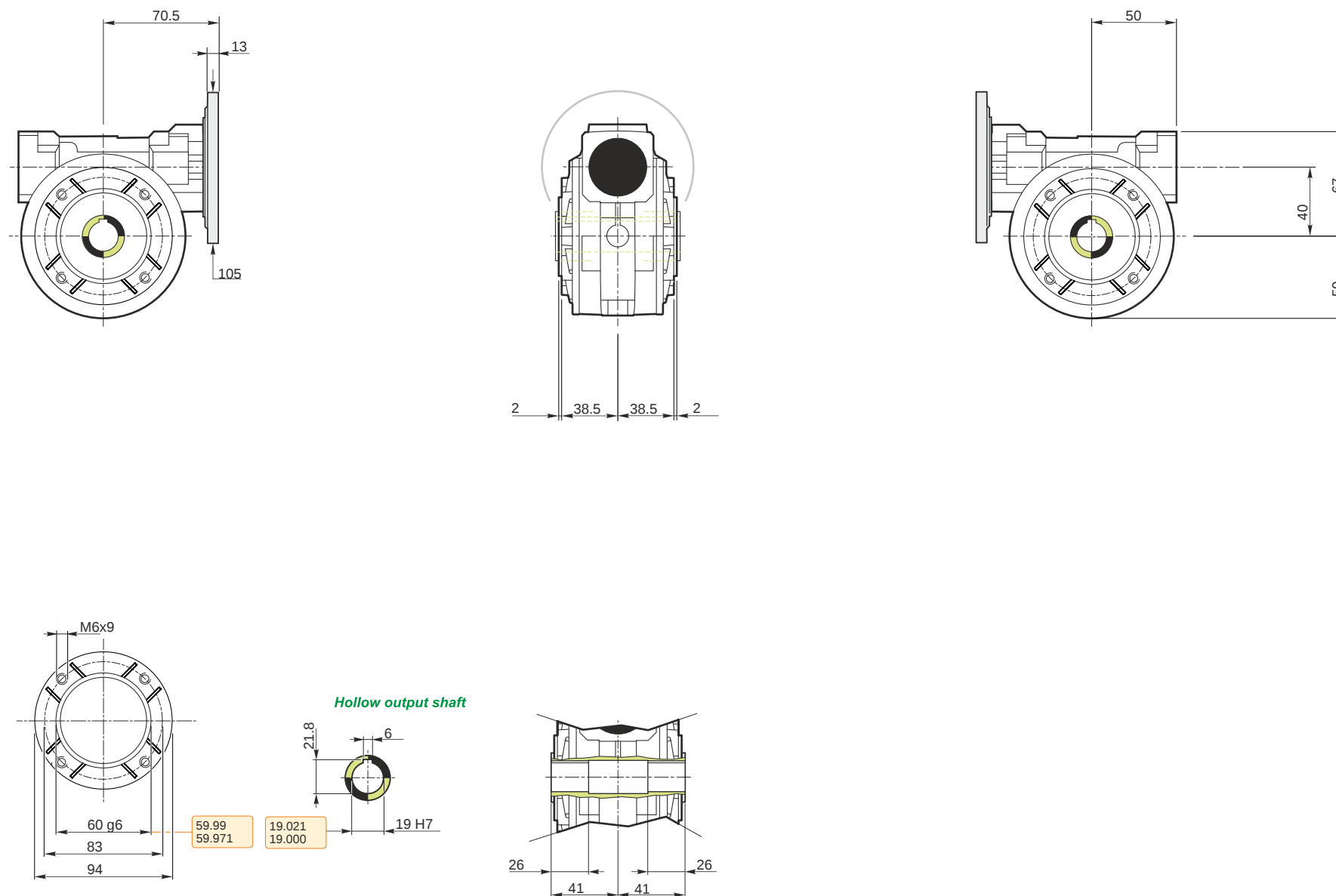
Ball bearings output radial load	[N]	1500
Taper bearings output radial load	[N]	2100
Ball bearings output axial load	[N]	300
Taper bearings output axial load	[N]	420

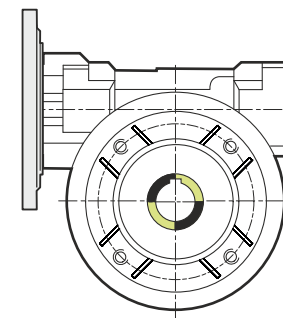
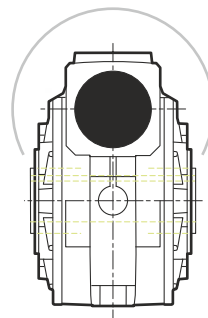
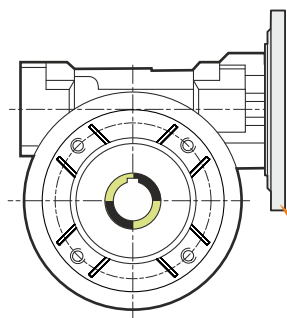
Accessories

Hollow output shaft	AC 19
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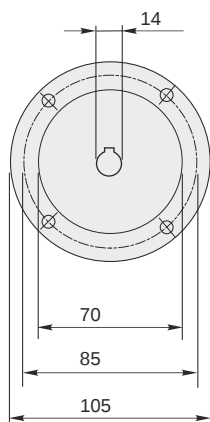
Electric motor coupling

Size		71 A4
Poles n.		4
Power	[kW]	0.25



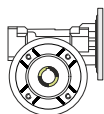


This gear unit is provided with an elastic coupling motor fitting



Mounting positions

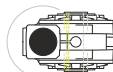
B3



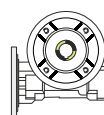
B6



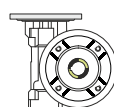
B7



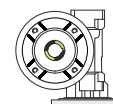
B8



V5



V6



0.08



← Oil quantity [litres]

Lubricant type: Long life synthetic oil ISO VG320

Direction of rotation



Weight

Gear unit [kg] 2.5

Gearing data

Axial module	2.1
Number of starts	1
Lead angle	5° 39'
Pressure angle	20°

Backdriving

Static self-locking
Slow back-driving in case of vibrations
Low dynamic back-driving