

### Input data

System of measurement		Metric
Input type		Coupling for electric motor
Input speed	[rpm]	1400
Output speed	[rpm]	25
Ratio (i=)		56
Frequency	[Hz]	50
Input options		IEC
Requested input power	[kW]	4
Service factor		1.3
Rated Power P1	[kW]	5.09

### Output data

#### **Gear unit** F RS 150 PC 56 112 B14 AC 55 B3

Type		RS - Worm speed reducers
Input type		F (Elastic coupling)
Size		150
Ratio (i=)		56
Input flange		B14
Mounting position		B3
Input speed	[rpm]	1400
Output speed	[rpm]	25
Rated output torque	[Nm]	1115.44
Service Factor		1.3
Efficiency		0.73
Inertia moment	[kgm <sup>2</sup> ]	0.005832

#### **Gear unit configuration**

Output shaft		Hollow output shaft
Fixing		Shaft mounting
Version		PC

#### **Output radial and axial loads**

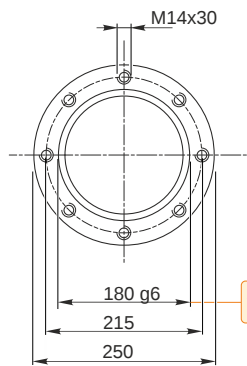
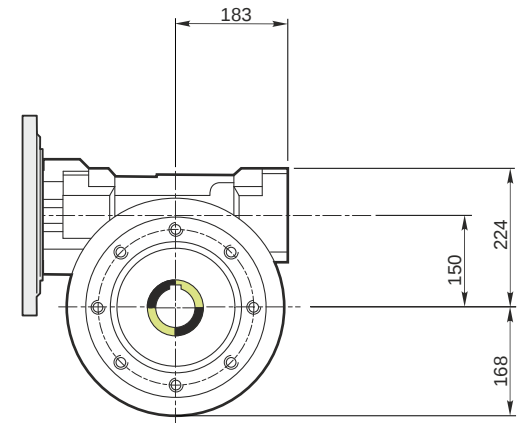
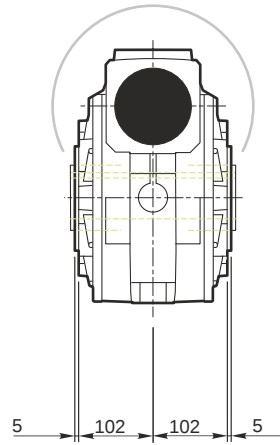
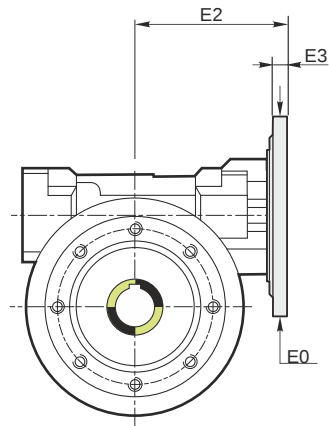
Ball bearings output radial load	[N]	12500
Taper bearings output radial load	[N]	18700
Ball bearings output axial load	[N]	2500
Taper bearings output axial load	[N]	3740

#### **Accessories**

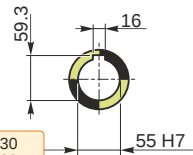
Hollow output shaft		AC 55
---------------------	--	-------

#### **Electric motor coupling**

Size		112 A4
Poles n.		4
Power	[kW]	4

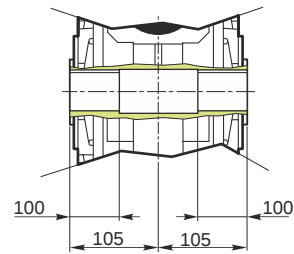


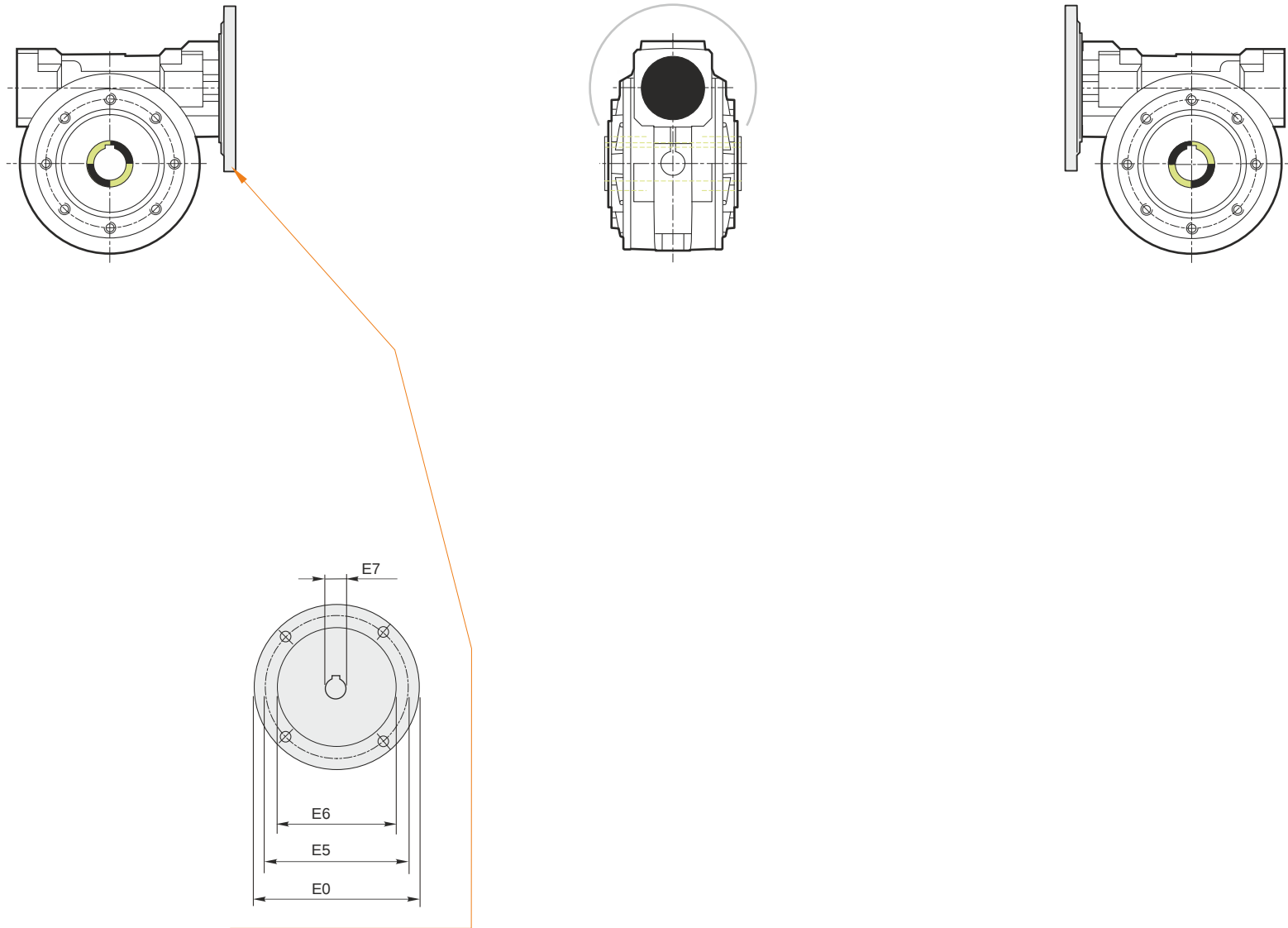
Hollow output shaft



179.986  
179.961

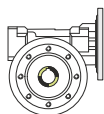
55.030  
55.000



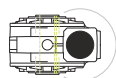


### Mounting positions

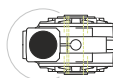
**B3**



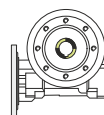
**B6**



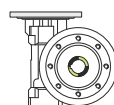
**B7**



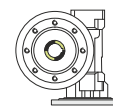
**B8**



**V5**



**V6**



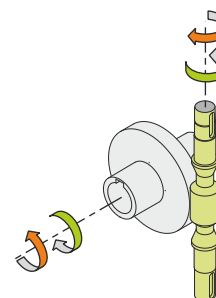
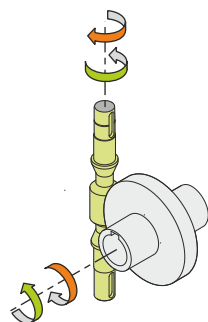
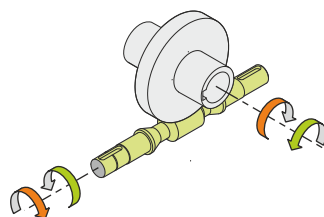
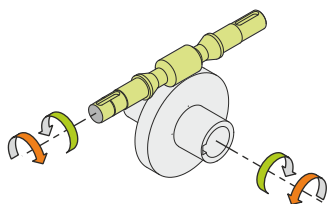
4.4



← Oil quantity [litres]

Lubricant type: Long life synthetic oil ISO VG320

### Direction of rotation



### Weight

Gear unit [kg] 80

### Gearing data

Axial module	4.60
Number of starts	1
Lead angle	6° 11'
Pressure angle	20°

### Backdriving

Static self-locking  
Slow back-driving in case of vibrations  
Low dynamic back-driving