

Input data

System of measurement		Metric
Input type		Gear motor
Input speed	[rpm]	1400
Output speed	[rpm]	1.79
Ratio (i=)		784
Frequency	[Hz]	50
Input options		IEC
Requested input power	[kW]	0.06
Service factor		0.8
Rated Power P1	[kW]	0.05

Output data

Gear unit	M RT/RT 28/40 B3 21 784 56 B14 AC 19 MT 0.06 kW 56 A4 B14 X3	
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Type		RT/RT - Worm speed reducers
Input type		M
Size		28/40
Ratio (i=)		784
Gearbox ratio		28.00
Pre-stage ratio		28.00
Input flange		B14
Input speed	[rpm]	1400
Output speed	[rpm]	1.79
Rated output torque	[Nm]	105.89
Service Factor		0.8
Efficiency		0.33

Gear unit configuration

Output shaft		Hollow output shaft
Fixing		Universal
Version		B3
Attachment position		21

Output radial and axial loads

Ball bearings output radial load	[N]	2300
Taper bearings output radial load	[N]	2600
Ball bearings output axial load	[N]	460
Taper bearings output axial load	[N]	520

Accessories

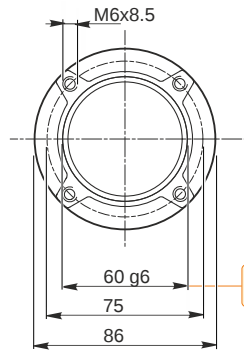
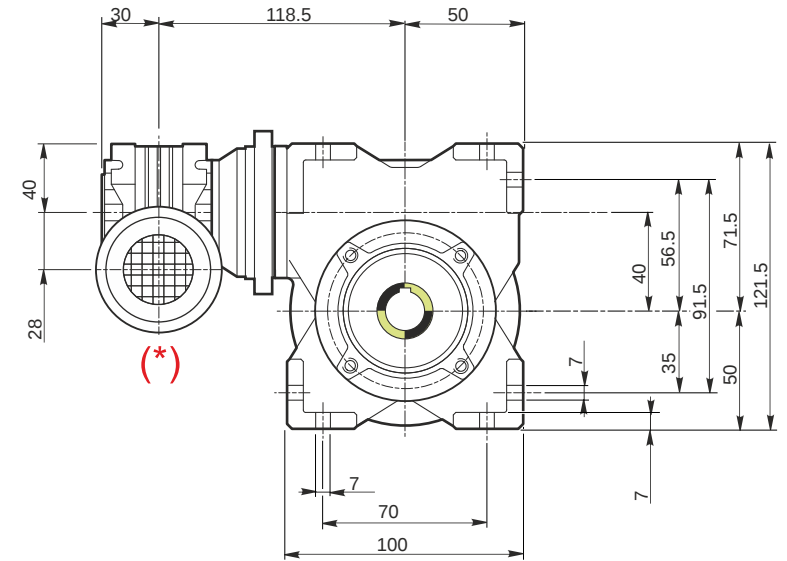
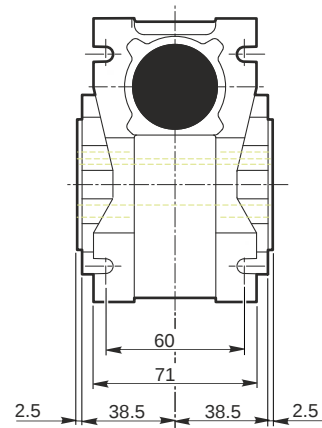
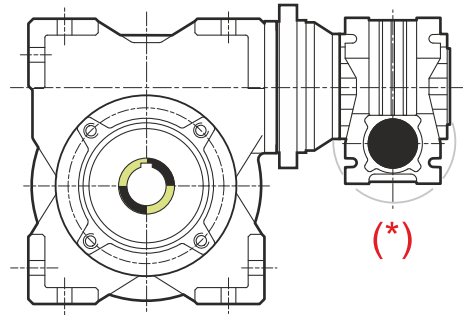
Hollow output shaft		AC 19
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Electric motor

Size		56 A4
Poles		4
Power	[kW]	0.06

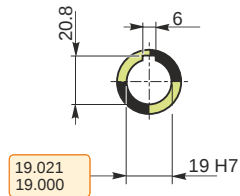
Electric motor configuration

Motor flange		B14
Terminal box position		X3

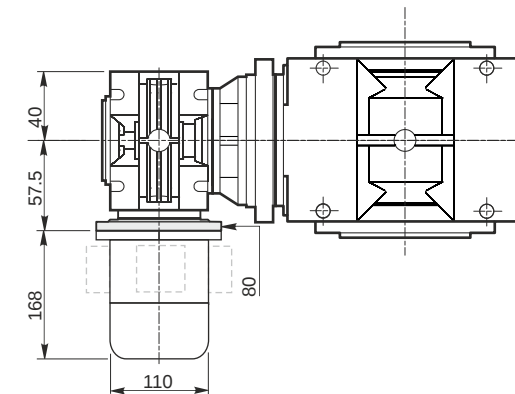
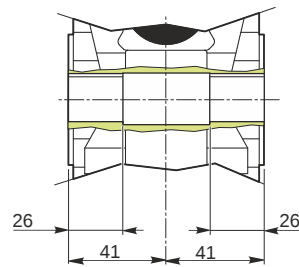


59.990
59.971

Hollow output shaft

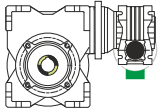


19.021
19.000

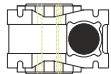


Mounting positions

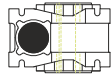
B3



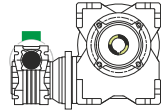
B6



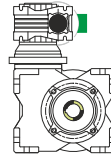
B7



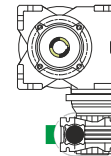
B8



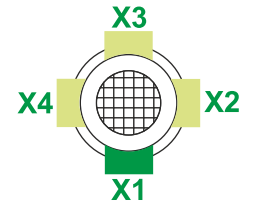
V5



V6



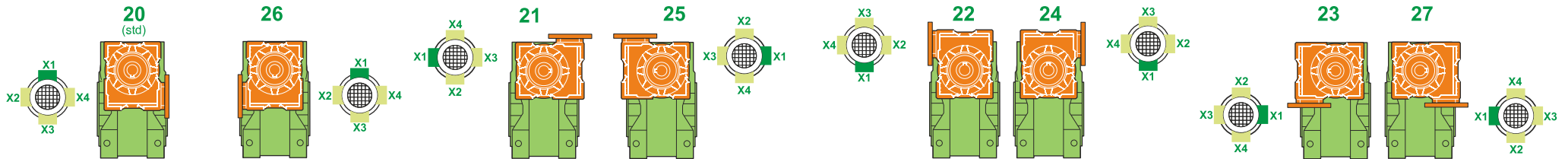
Terminal box position



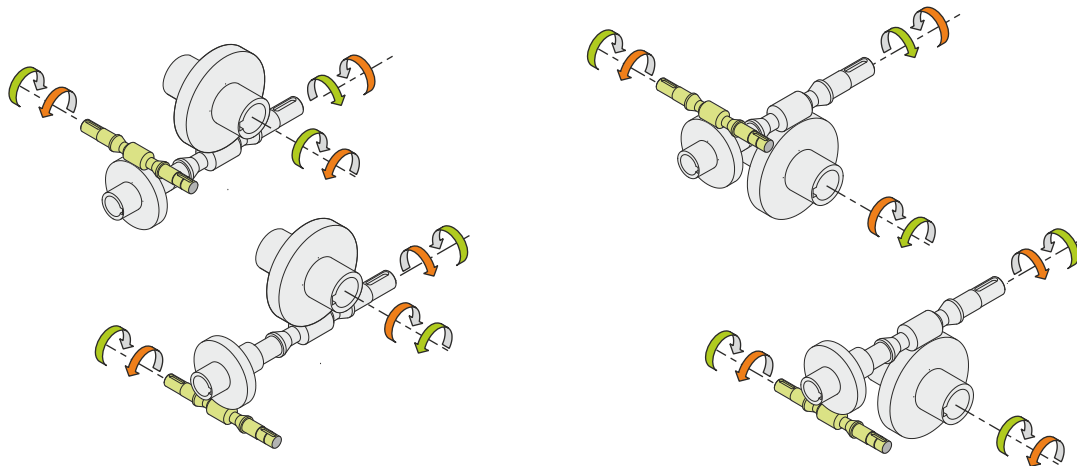
0.03	1	2	1	← Oil quantity [litres]
0.08	2	1	2	

Lubricant type: Long life synthetic oil ISO VG320

Attachment position



Direction of rotation



Weight

Gear unit [kg]	3.9
Electric motor [kg]	2.6

Gearing data

	Axial module	2.1
	Number of starts	1
	Lead angle	5° 39'
	Pressure angle	20°

Backdriving

Static self-locking
Slow back-driving in case of vibrations
Low dynamic back-driving

M RT/RT 28/40 B3 21 784 56 B14 AC 19 MT 0.06 kW 56 A4 B14 X3