

Input data

System of measurement		Metric
Input type		Gear motor
Input speed	[rpm]	1400
Output speed	[rpm]	7.81
Ratio (i=)		179.2
Frequency	[Hz]	50
Input options		IEC
Requested input power	[kW]	0.75
Service factor		0.9
Rated Power P1	[kW]	0.68

Output data

Gear unit	M RA 80/85 PC 10 179.2 80 B14 AC 32 MT 0.75 kW 80 B4 B14 X3 B3
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Type		RA - Worm speed reducers
Input type		M
Size		80/85
Ratio (i=)		179.2
Gearbox ratio		28.00
Pre-stage ratio		6.40
Input flange		B14
Mounting position		B3
Input speed	[rpm]	1400
Output speed	[rpm]	7.81
Rated output torque	[Nm]	550.08
Service Factor		0.9
Efficiency		0.6
Inertia moment	[kgm ²]	0.000264

Gear unit configuration

Output shaft	Hollow output shaft
Fixing	Shaft mounting
Version	PC
Attachment position	10

Output radial and axial loads

Ball bearings output radial load	[N]	8300
Taper bearings output radial load	[N]	9400
Ball bearings output axial load	[N]	1660
Taper bearings output axial load	[N]	1880

Accessories

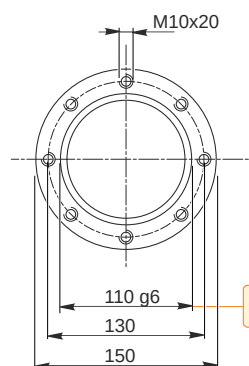
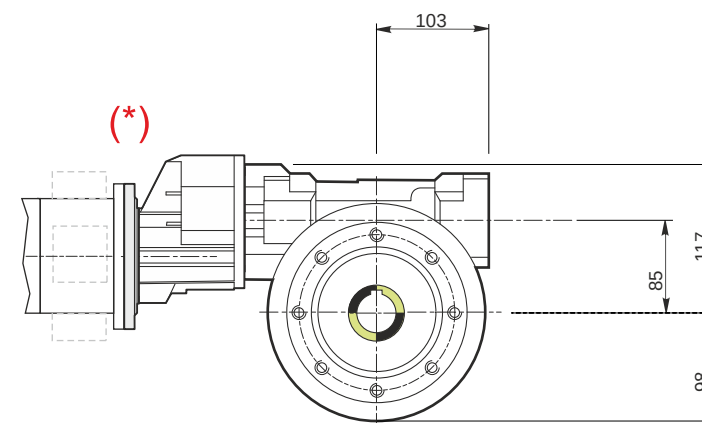
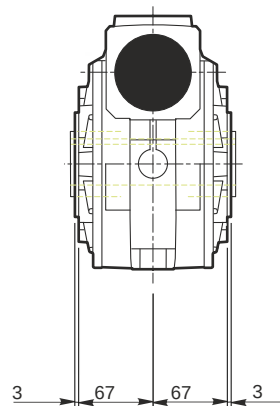
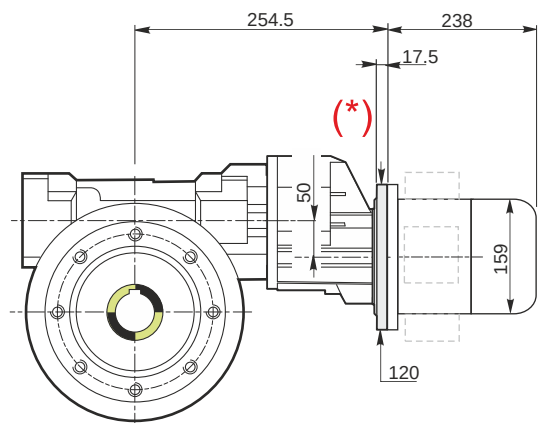
Hollow output shaft	AC 32
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Electric motor

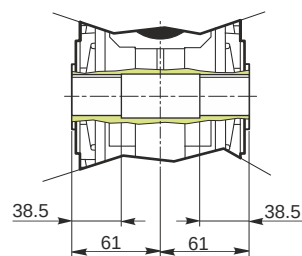
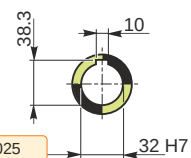
Size		80 B4
Poles		4
Power	[kW]	0.75

Electric motor configuration

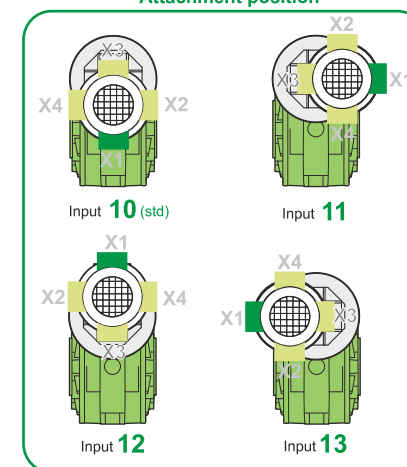
Motor flange	B14
Terminal box position	X3



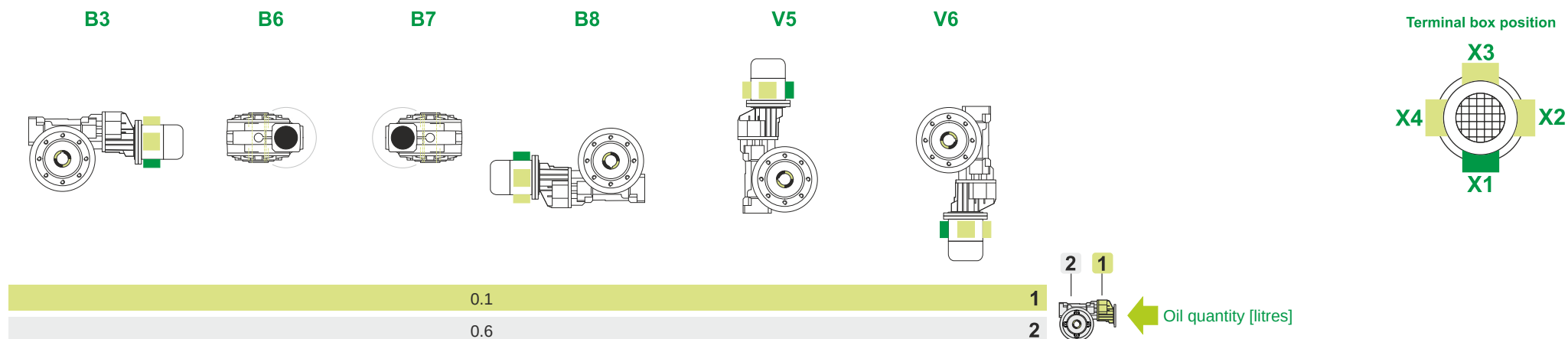
Hollow output shaft



Attachment position

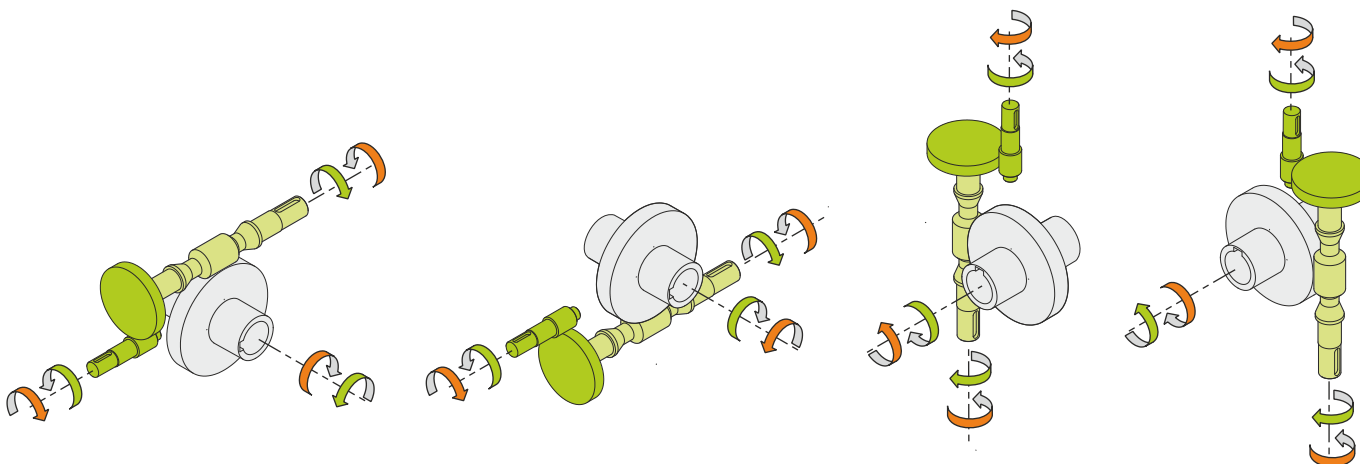


Mounting positions



Lubricant type: Long life synthetic oil ISO VG320

Direction of rotation



Weight

Gear unit [kg]	17.5
Electric motor [kg]	9.8

Gearing data

Axial module	4.7
Number of starts	1
Lead angle	6° 58'
Pressure angle	20°

Backdriving

Static self-locking
Slow back-driving in case of vibrations
Low dynamic back-driving